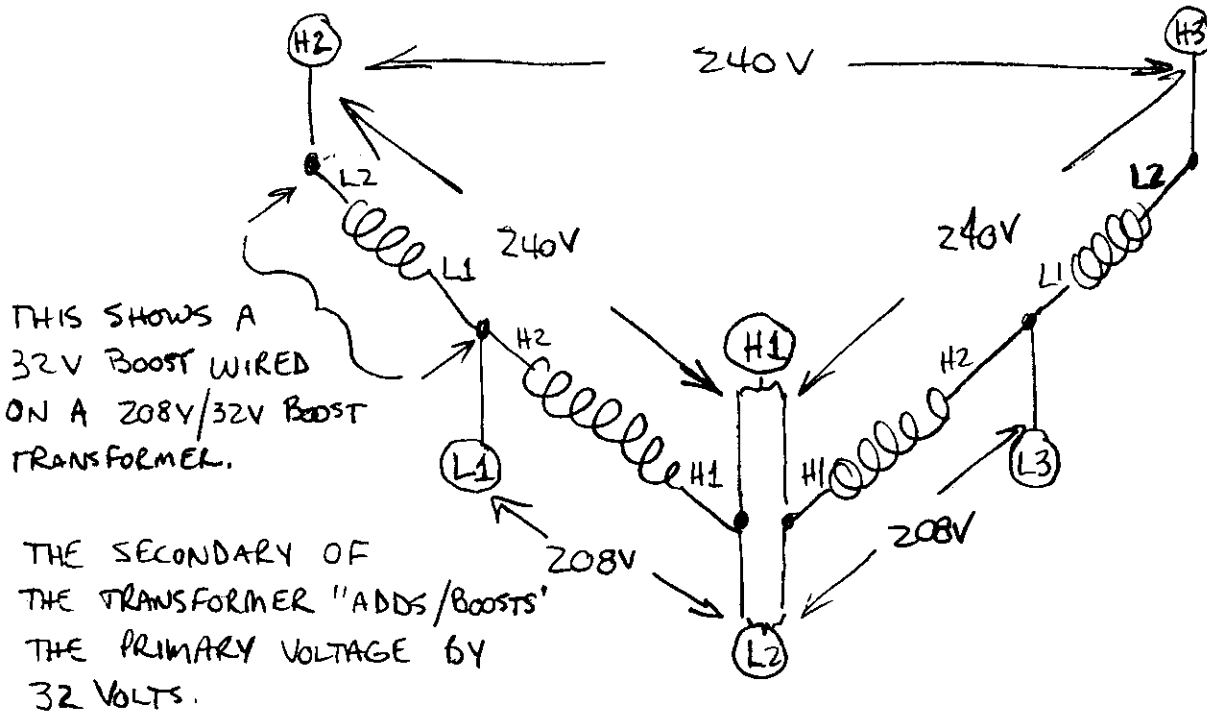


OPEN-DELTA BUCK/BOOST TRANSFORMER

WIRING AND SIZING GUIDE



THE RATING OF THE TRANSFORMER IS CALCULATED BY TAKING THE "BOOST" VOLTAGE (I.E. 32V) AND MULTIPLYING BY THE CURRENT OF THE LOAD, PLUS A SAFETY FACTOR.

EXAMPLE: LARGEST MOTOR ON MACHINE = 7.5 HP WITH A FULL LOAD AMPS OF 21 AMPS AT 240V.

THIS WOULD SIZE THE TRANSFORMER AT
 $32 \text{ VOLTS (BOOST VOLTAGE)} \times 21 \text{ AMPS (FLA OF MOTOR)} \times 1.5 \text{ (SAFETY FACTOR)}$
 $= 1008 \text{ V.A.}$

THUS WE WILL USE A 1 KVA BUCK/BOOST TRANSFORMER

(L1) (L2) (L3) ARE THE INBOUND 208V POWER

(H1) (H2) (H3) ARE THE OUTBOUND 240V POWER

NOTE THAT ONLY 2 TRANSFORMERS ARE USED IN THIS "OPEN DELTA" CONFIGURATION.